

SECTION 07600

FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Provide all labor, equipment, and materials fabricate and install the following.
 - 1. Edge strip and flashing.
 - 2. Fascia and trim.
 - 3. Counterflashings over bituminous base flashing.
 - 4. Counterflashings for roof accessories.
 - 5. Base flashing coverings.
 - 6. Fascia and edge metal.
 - 7. Lead flashing for bituminous membranes.
 - 8. Other components.
 - 9. Counterflashings at roof mounted equipment and vent stacks

1.2 RELATED SECTIONS

- A. Drawing and general provisions of the Contract, including General Supplementary Conditions and Division 1 Specification Sections, Apply to this Section.
- B. RELATED SECTIONS
 - 1. Section 07550 - Modified Bitumen Roofing

1.3 REFERENCES

ASTM A-446	Specification for steel sheet
ASTM B-209	Specification for aluminum sheet
ASTM B-221	Specification for aluminum extruded shape
FS QQ-L-201	Specification for Lead Sheet
ASTM A792	Steel Sheet, Aluminum-Zinc Alloy-Coated, by the Hot-Dip Process
ASTM B32	Solder Metal
ASTM B209	Aluminum and Alloy Sheet and Plate
ASTM B486	Paste Solder
ASTM D226	Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D486	Asphalt Roof Cement, Asbestos-free
FS O-F-506	Flux, Soldering, Paste and Liquid
FM	Loss Prevention Data Sheet
NRCA	National Roofing Contractors Association - Roofing
Manual	
SMACNA	Architectural Sheet Metal Manual

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300 - Submittals.
- B. Product Data: Provide manufacturer's specification data sheets for each product in accordance with Section 01300.
- C. Provide approval letters from metal manufacturer for use of their metal within this particular roofing system type.
- D. Submit two samples, 12 x 12 inch in size illustrating typical external corner, internal corner, valley, junction to vertical dissimilar surface, material and finish.
- E. Shop Drawings
 - 1. For manufactured and shop fabricated gravel stops, fascia, scuppers, and all other sheet metal fabrications.
 - 2. Shop drawings: Indicate material profile, jointing pattern, jointing details, fastening methods, flashing, termination's, and installation details.
 - 3. Indicate type, gauge and finish of metal.
- F. Certification
 - 1. Submit roof manufacturer's certification that metal fasteners furnished are acceptable to roof manufacturer.
 - 2. Submit roof manufacturer's certification that metal furnished is acceptable to roofing manufacturer as a component of roofing system and is eligible for roof manufacturer's system warranty.
 - 3. Submit certification that metal and fastening system furnished is Tested and Approved by Factory Mutual for 1-90 Wind Up-Lift Requirements.
- B. Manufacturer's Product Data
 - 1. Metal material characteristics and installation recommendations.
 - 2. Submit color chart prior to material ordering and/or fabrication so that equivalent colors to those specified can be approved.

1.5 QUALITY CONTROL

- A. Reference Standards

1. Comply with details and recommendations of SMACNA Manual for workmanship, methods of joining, anchorage, provisions for expansion, etc.
2. Factory Mutual Loss Prevention Data Sheet 1-49 windstorm resistance 1-90.

B. Contractor's Warranty

1. The Contractor shall provide the Owner with a notarized written warranty assuring that all sheet metal work including caulking and fasteners to be watertight and secure for a period of two years from the date of final acceptance of the building. Warranty shall include all materials and workmanship required to repair any leaks that develop, and make good any damage to other work or equipment caused by such leaks or the repairs thereof.

1.6 QUALIFICATIONS

- A. Fabricator and Installer: Company specializing in sheet metal flashing work with 5 years experience.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in manufacturer's original, unopened containers or packages with labels intact and legible.
- B. Stack pre-formed and pre-finished material to prevent twisting, bending, or abrasion, and to provide ventilation. Slope metal sheets to ensure drainage.
- C. Prevent contact with materials which may cause discoloration or staining.

PART 2 - PRODUCTS

2.1 APPROVED EQUIVALENT

- A. Contractor must submit any product not specified a minimum ten days before the bid date to Architect in order for product to be considered for approval. The Architect will notify Contractor, in writing, of decision to accept or reject request.

2.2 MATERIALS

- A. Miscellaneous Metals and Flashings:

1. All installed metal to be 20 oz. Lead Coated Copper.

2.3 RELATED MATERIALS

- A. Metal Primer: Zinc chromate type.
- B. Plastic Cement: ASTM D 4586.
- C. Sealant: Specified in Section 07900 or on drawings.
- D. Lead: Meets Federal Specification QQ-L-201, Grade B, four pounds per square foot.
- E. Solder: ANSI/ASTM B32; 95/05 type.
- F. Flux: FS O-F-506.
- G. Underlayment: ASTM D2178, No15 asphalt saturated roofing felt.
- H. Slip Sheet: Rosin sized building paper.
- I. Fasteners:
 1. Corrosion resistant screw fastener as recommended by metal manufacturer. Finish exposed fasteners same as flashing metal.
 2. Fastening shall conform to Factory Mutual 1-90 requirements or as stated on section details, whichever is more stringent.
- J. Termination Bars:
 1. Shall be aluminum unless otherwise recommended by membrane manufacturers.
 2. Material shall be .125" x 1" (minimum) aluminum conforming to ASTM B-221, mill finish. Bar shall have caulk cup as required.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Protect contact areas of dissimilar metals with heavy asphalt or other approved coating, specifically made to stop electrolytic action.

3.2 GENERAL

- A. Install work watertight, without waves, warps, buckles, fastening stress, or distortion, allowing for expansion and contraction.

- B. Fastening of metal to walls and wood blocking shall comply with SMACNA Architectural Sheet Metal Manual, Factory Mutual I-90 wind uplift specifications and/or manufacturer's recommendations whichever is of the highest standard.
- C. All accessories or other items essential to the completeness of sheet metal installation, whether specifically indicated or not, shall be provided and of the same material as item to which applied.
- D. Metal fascia and copings shall be secured to wood nailers at the bottom edge with a continuous cleat. Cleats shall be at least one gauge heavier than the metal it secures.

3.3 INSPECTION

- A. Verify roof openings, curbs, pipes, sleeves, ducts, or vents through roof are solidly set, cant strips and reglets are in place, and nailing strips located.
- B. Verify membrane termination and base flashings are in place, sealed, and secure.
- C. Beginning of installation means acceptance of existing conditions.
- D. Field measure site conditions prior to fabricating work.

3.4 SHOP FABRICATED SHEET METAL

- A. Installing Contractor shall be responsible for determining if the sheet metal systems are in general conformance with roof manufacturer's recommendations.
- B. Metal work shall be shop fabricated to configurations and forms in accordance with recognized sheet metal practices.
- C. Hem exposed edges.
- D. Angle bottom edges of exposed vertical surfaces to form drip.
- E. All corners for sheet metal shall be lapped with adjoining pieces fastened and set in sealant.
- F. Joints for gravel stop fascia system, cap flashing, and surface-mount counterflashing shall be formed with a 1/4" opening between sections. The opening shall be covered by a cover plate or backed by an internal drainage plate formed to the profile of fascia piece. The cover plate shall be embedded in mastic, fastened through the opening between the sections and loose locked to the drip edges.
- G. Install sheet metal to comply with Architectural Sheet Metal manual, Sheet Metal and Air Conditioning Contractor's National Associations, Inc.

3.5 FLASHING MEMBRANE INSTALLATION

- A. METAL EDGE DETAIL
 - 1. See details for scuppers. For manufactured edge metal, scuppers shall be factory fabricated.
 - 2. Accessories: Joint covers, corners, supports, strip flashing at joining, fastenings and other accessories shall be included.

3. Install continuous cleat fasten 6" O.C. Fasten flange to wood nailer every 6" staggered.
4. Install new metal edge hooked to continuous cleat.
5. Prime metal edge at a rate of 100 square feet per gallon and allow to dry.

B. COPING CAP/ SURFACE MOUNTED COUNTERFLASHING

1. Copings shall be provided with factory fabricated welded watertight coping accessories such as miters, transitions, end caps, etc. and finished to match coping system.
2. Accessories: Joint covers, corners, supports, strip flashing at joinings, fastening, and other accessories shall be included.
3. Install continuous cleat fasten 6" O.C.
4. Install new coping cap hooked to continuous cleat.

C. HATCH

1. Counterflashing shall be provided with watertight accessories such as miters, transitions, end caps, etc. and finished to match.
2. Accessories: Joint covers, corners, fasteners, strip flashing at joinings, fastening, and other accessories shall be included.
3. Install pre-manufactured expansion joint cover. Fasten sides 8" O.C. with fasteners and neoprene washers.
4. Set equipment on neoprene pad and fasten as required by equipment manufacturer.

D. ROOF DRAIN

1. Prime lead/copper at a rate of 100 square feet per gallon and allow to dry.
2. Set lead/copper flashing (30" square minimum) in a 1/4" bed of mastic.
3. Install clamping ring and strainer assure all plies are under the clamping ring.

E. PLUMBING STACK

1. Prime flange and sleeve at a rate of 100 square feet per gallon and allow to dry.
2. Install properly sized sleeves in a 1/4" bed of elastomeric sealant.
3. Turn sleeve a minimum of 1" down inside of stack.
4. Caulk intersection of the membrane and flange with elastomeric sealant.

PART 4 - MEASUREMENT AND PAYMENT

4.0 GENERAL

No separate measurement or payment shall be made for flashing or sheet metal work. All flashing and sheet metal work complete and in place shall be paid for under the Contract Lump Sum Price for Flashing and Sheet Metal.

PAY ITEMS

Item	Description	Unit
0760.11	Sheet Metal and Flashing	LS

END OF SECTION